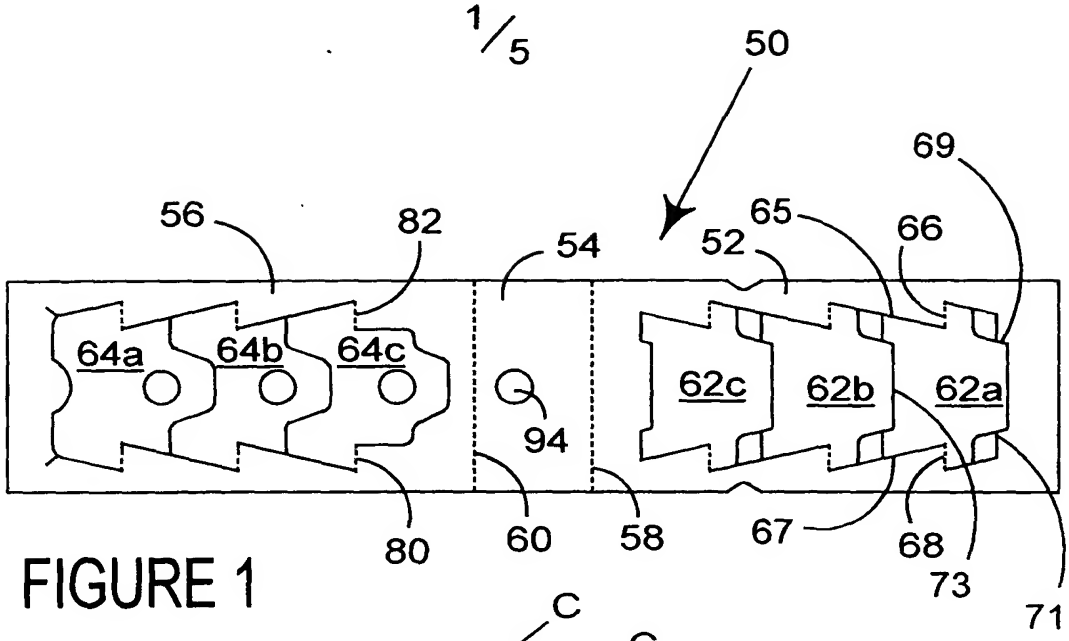


FIGURE 1

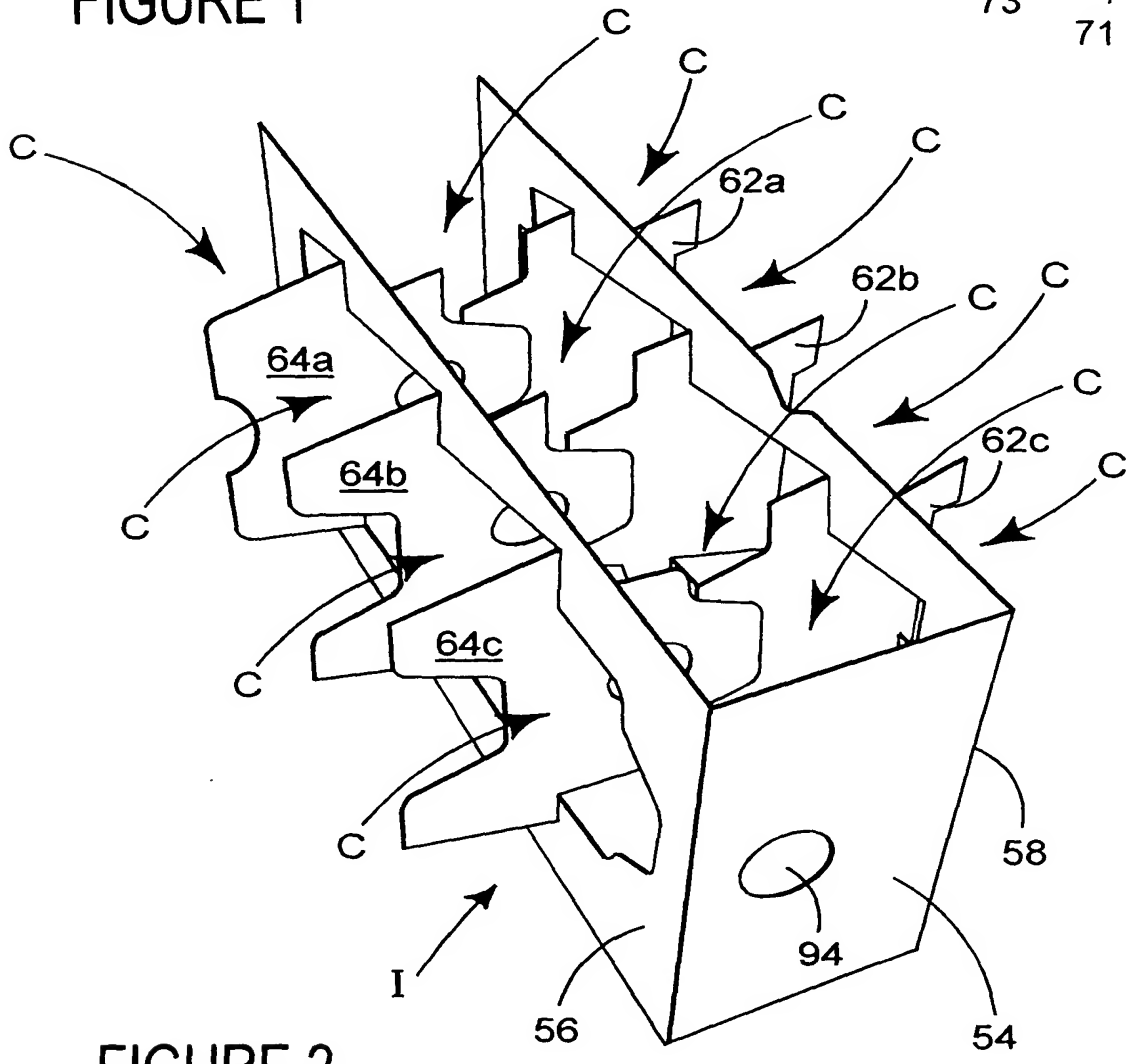


FIGURE 2

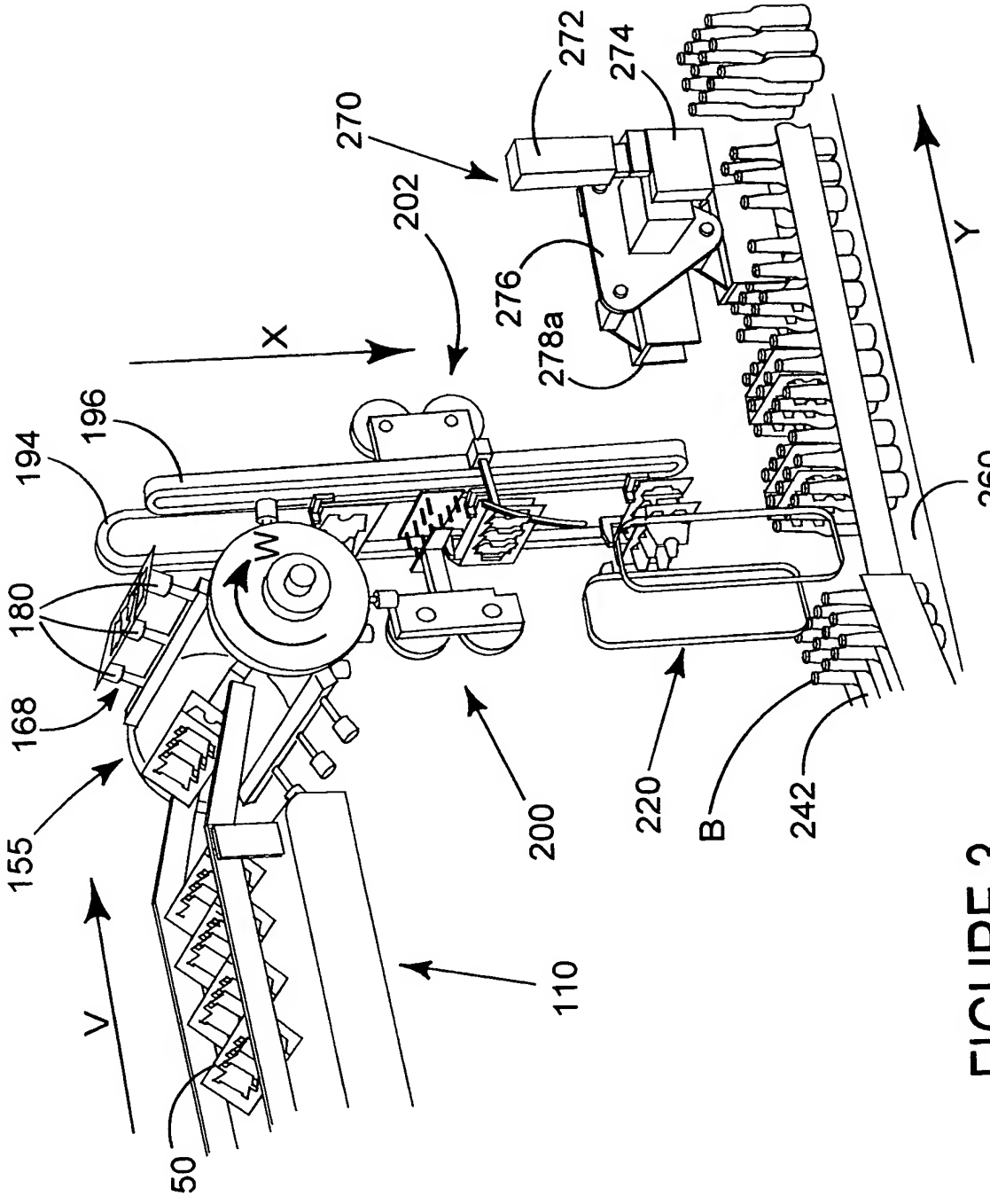
270
272
274
202
276
278a
X
Y
196
194
180
168
155
W
V
50
110
200
220
B
242
260

FIGURE 3

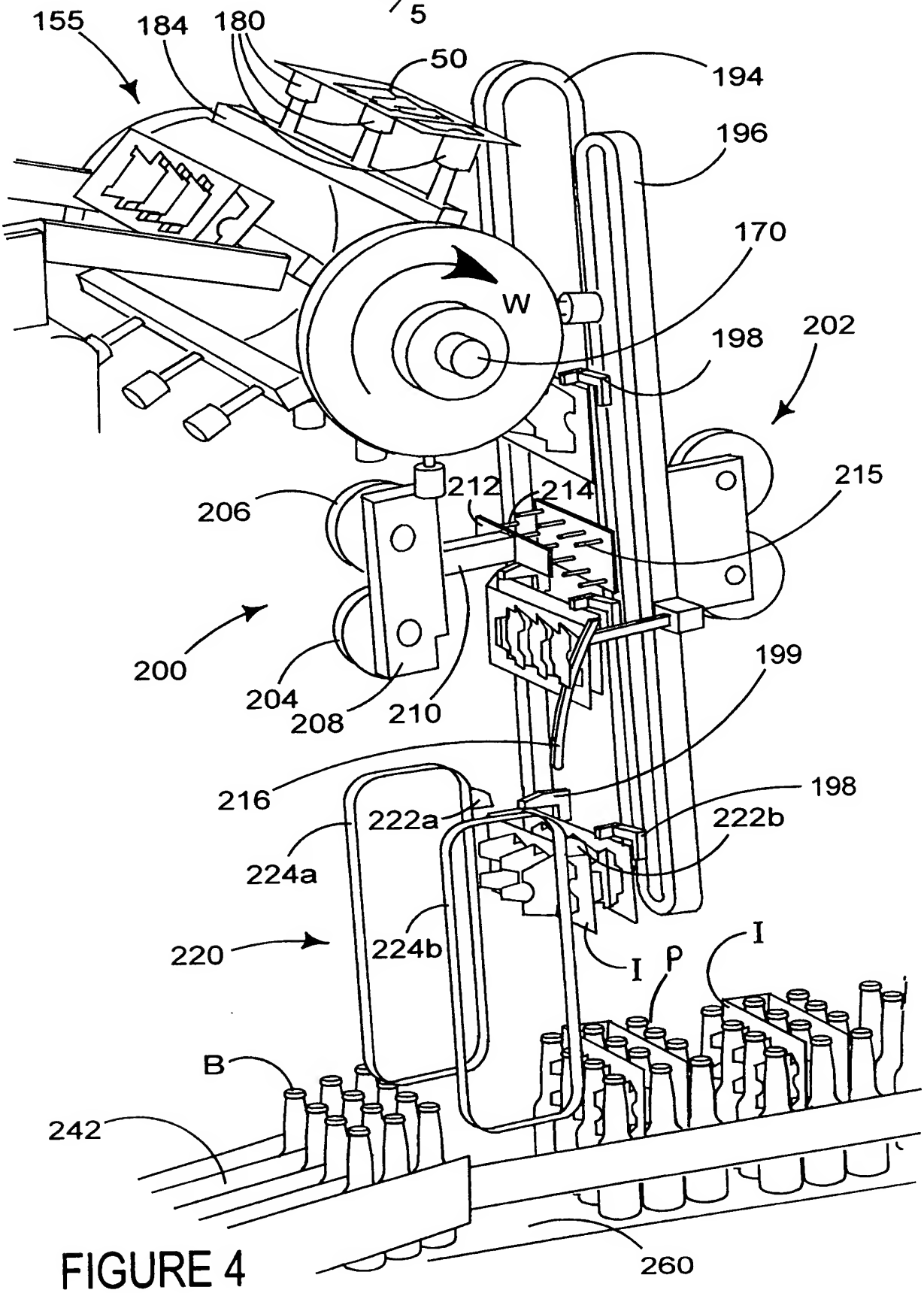
155
184
180
50
194
196
170
W
198
202
215
212
214
206
200
204
208
210
199
216
198
222a
222b
224a
220
224b
I
P
I
B
242
260

FIGURE 4

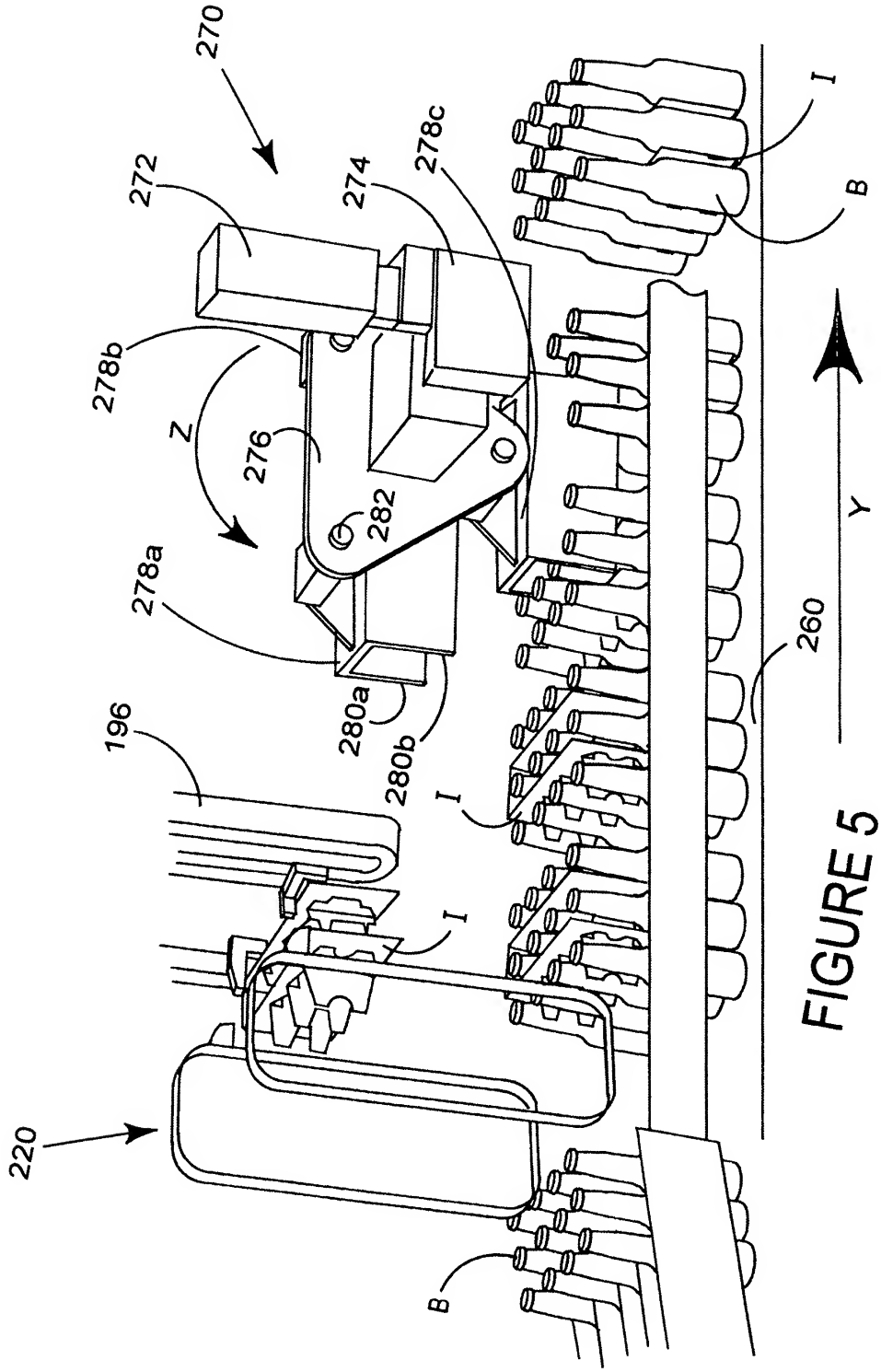


FIGURE 5

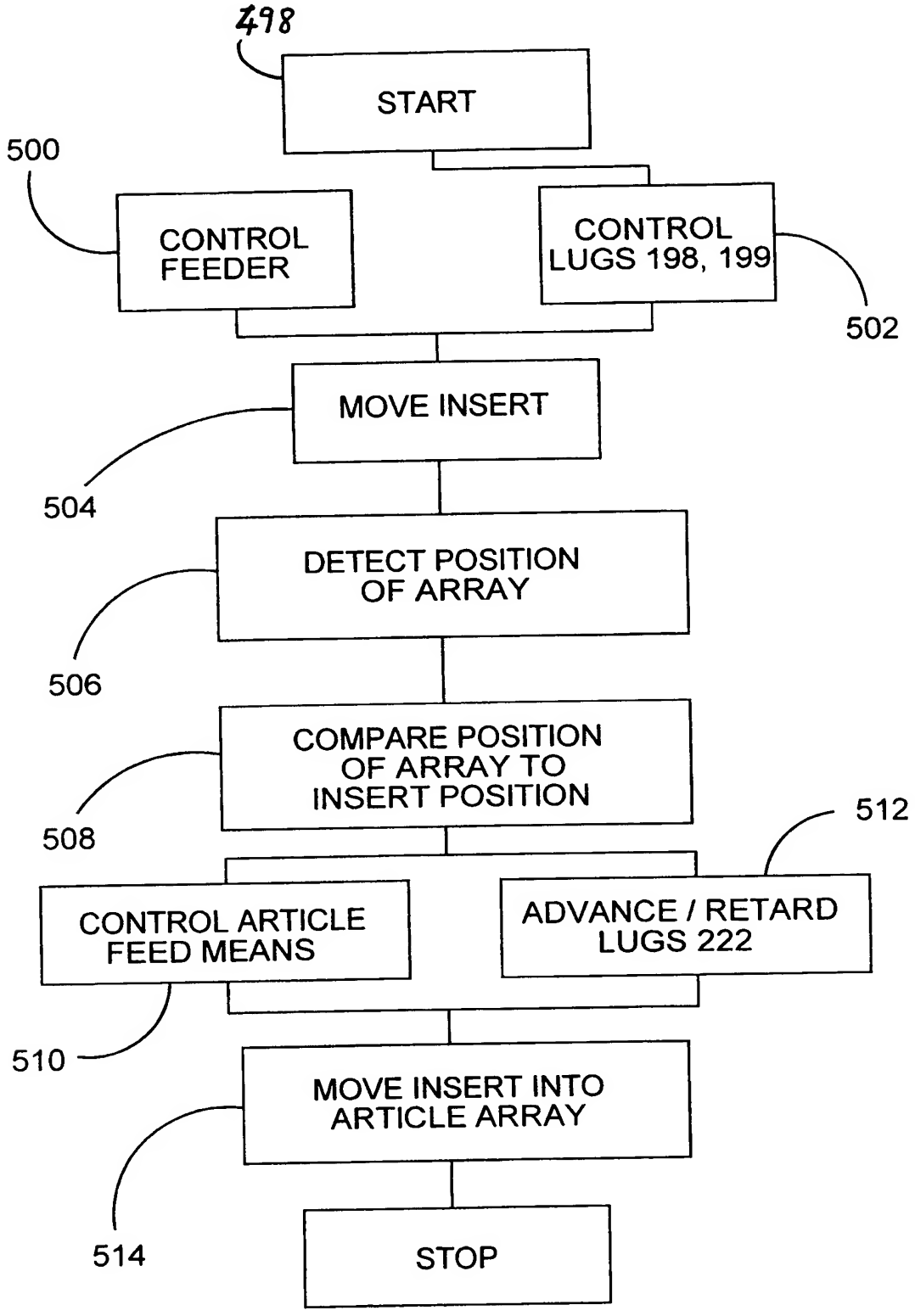
498
START
500
CONTROL FEEDER
CONTROL LUGS 198, 199
502
MOVE INSERT
504
DETECT POSITION OF ARRAY
506
COMPARE POSITION OF ARRAY TO INSERT POSITION
508
512
CONTROL ARTICLE FEED MEANS
ADVANCE / RETARD LUGS 222
510
MOVE INSERT INTO ARTICLE ARRAY
514
STOP

FIGURE 6